

STAVIS SEAFOODS, INC.

Ammonia Refrigeration Management Program STANDARD OPERATING PROCEDURES — HIGH STAGE RECIPROCATING COMPRESSOR OPERATION

Controls and Instrumentation			
Description	Item Number	Function	Position/Set point
Pressure indicator	On each compressor and/or on the operator interface terminal (M&Mpanel—computer screen)	Pressure indication on compressor discharge	120 - 150 psig. (Indicate normal pressure range for your system)
Pressure indicator	On each compressor and/or on the operator interface terminal (M&Mpanel—computer screen)	Pressure indication on compressor suction	20 - 25 psig. (Indicate normal pressure range for your system)

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Original Date:_____

Revision Date:_____